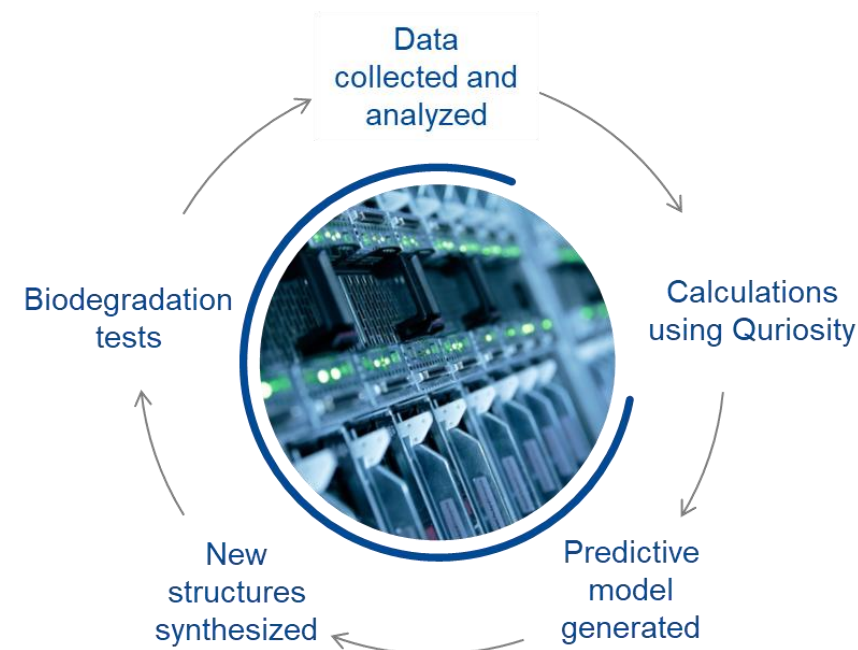
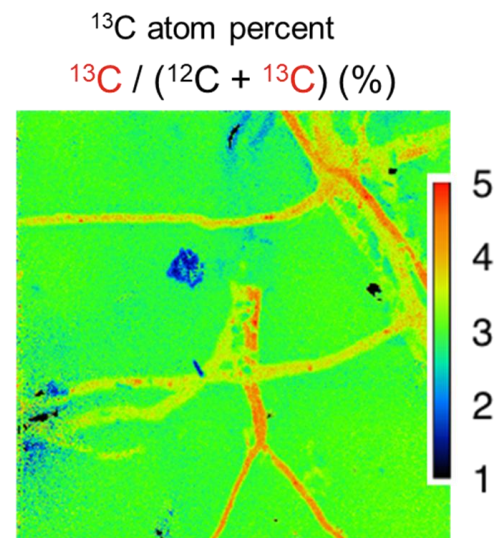


Design of biodegradable materials based on fundamental understanding of biodegradability and digital tools

Andreas Künkel
Vice President, BASF SE

EUIndTech
Kraków, Poland, May 2025



Agenda: “Design of biodegradable materials based on fundamental understanding of biodegradability and digital tools”

1 Introduction

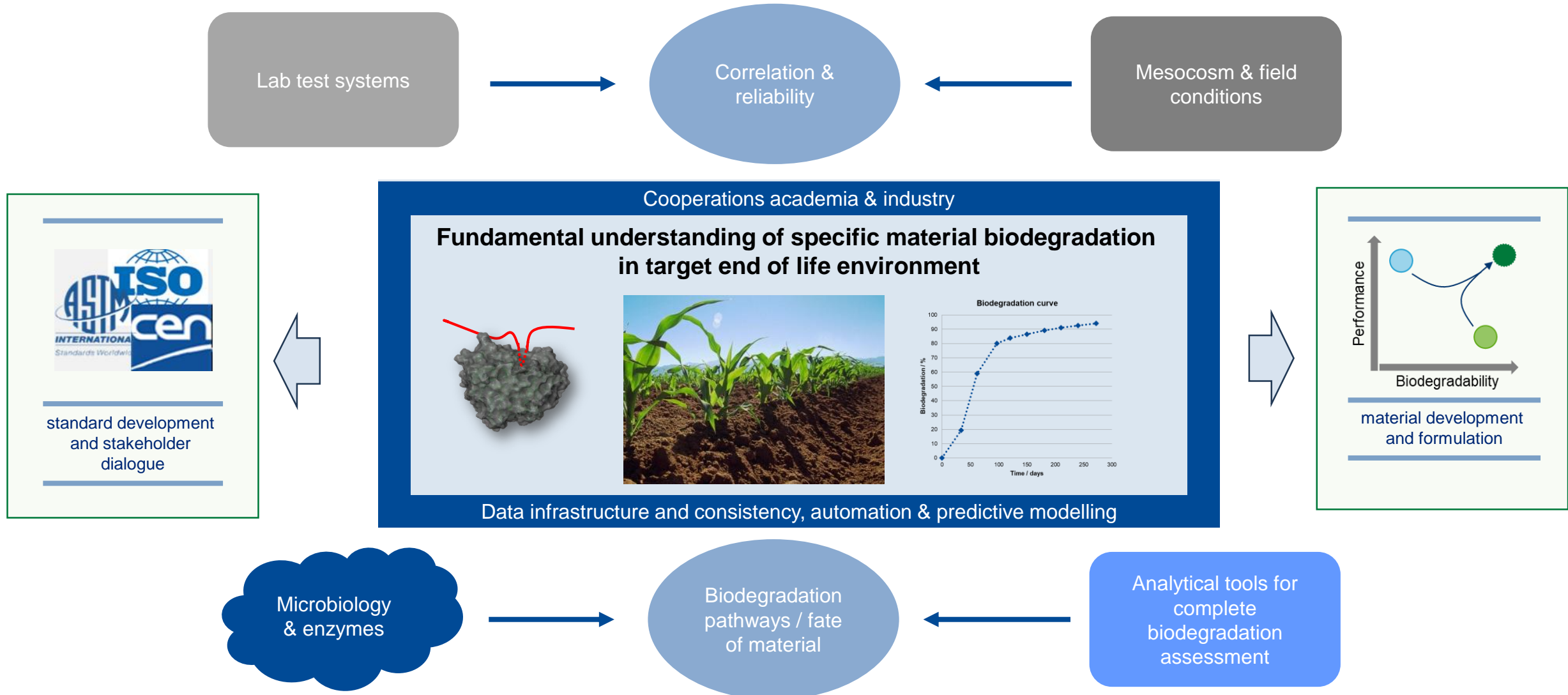
2 Structural biodegradable polymers – soil

3 Digital tools

4 Conclusion

Biodegradability 2.0

Holistic approach for biodegradability with different technologies and partnerships



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1 Introduction

2 Structural biodegradable polymers – soil

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Certified soil-biodegradable ecovio® mulch film as contributor to sustainable agriculture

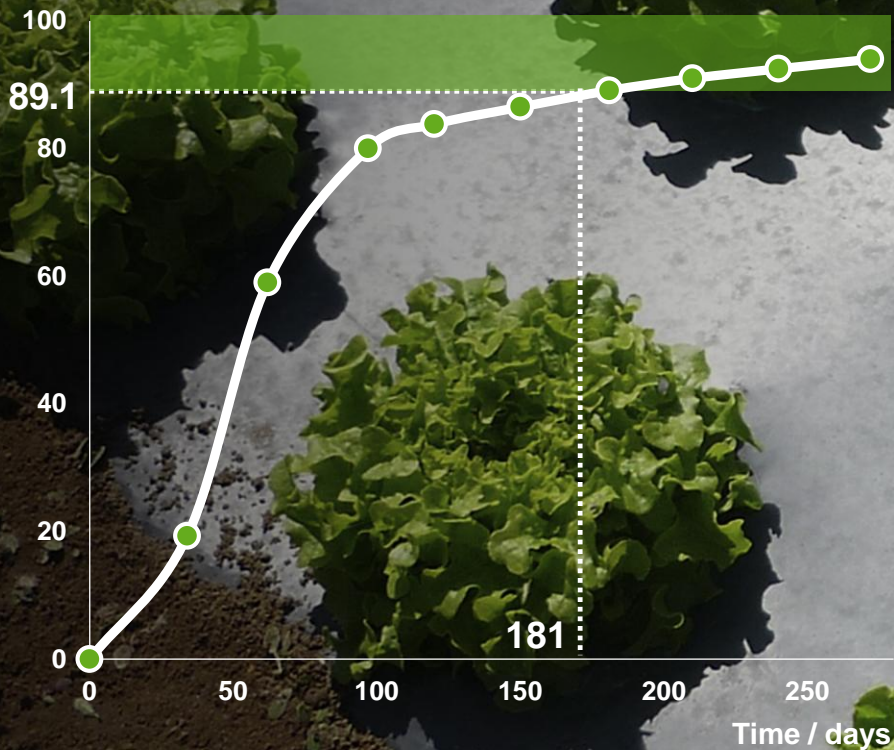
Dialogue, biodegradation standards and development of certified biodegradable products



ecovio® M2351 mulch – biodegradation in soil according to EN 17033



Biodegradation of ecovio® M2351 mulch film relative to cellulose control %



At **181 days**, **89.1%** biodegradation, relative to cellulose was measured – absolute biodegradation of 94.4% ($\pm 1.7\%$).
Where is the rest?

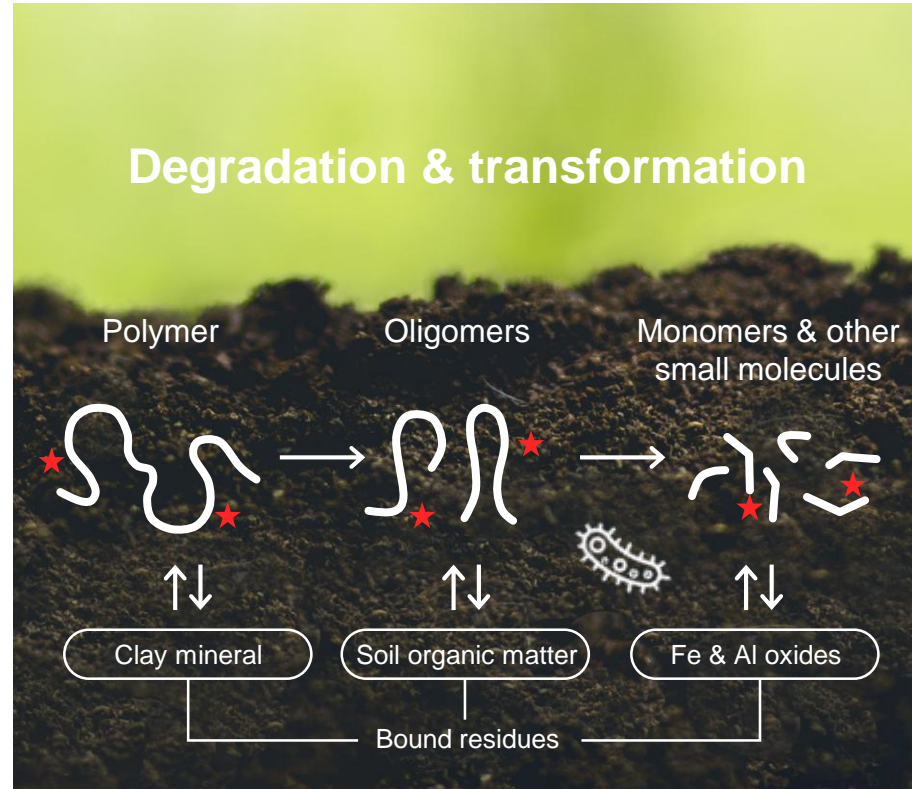
Decisive methods for understanding ecovio[®] mulch film's biodegradation in soil



1 Microbial colonization

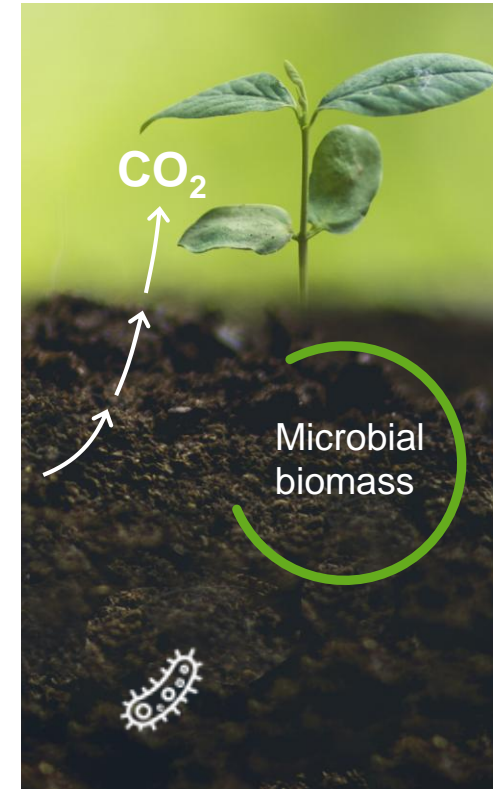


2 Enzymatic hydrolysis



★ Modified ¹³C labeling of the monomers

3 Microbial metabolism

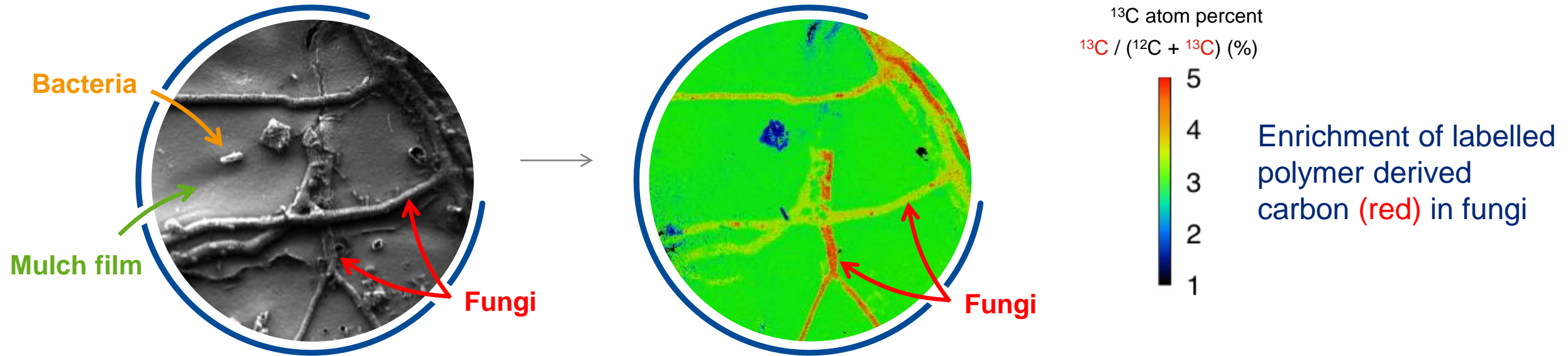


Where does the polymer carbon end up?

ETH zürich

■ BASF
We create chemistry

Conversion into microbial biomass shown by nanoscale secondary ion mass spectrometry (NanoSIMS)



Conversion of PBAT (all monomers) into microbial biomass has been proven.

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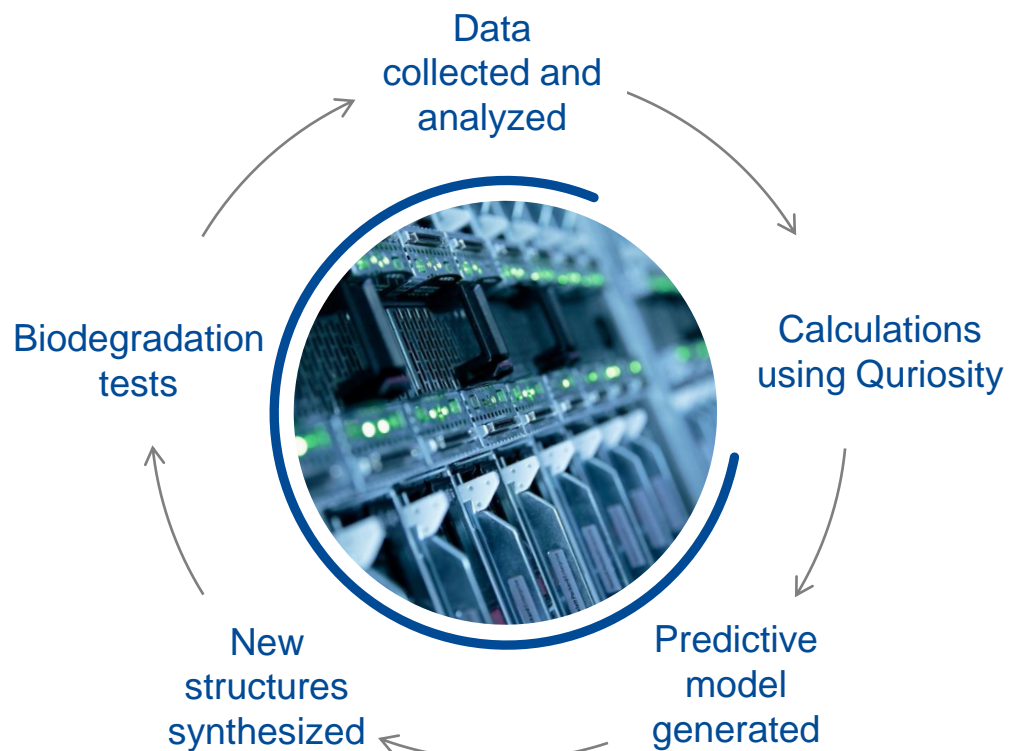
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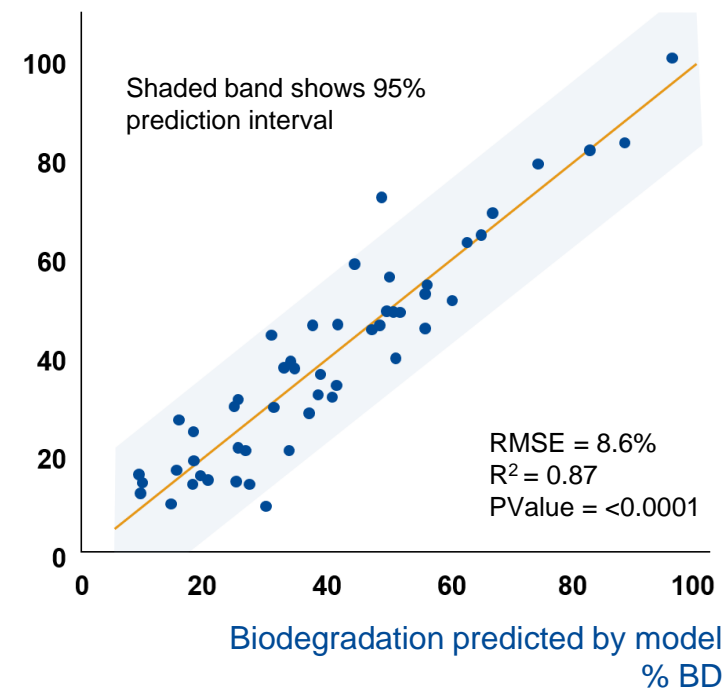
Predictive biodegradation modelling

How is a model developed?



Model correlation with lab tests:

Biodegradation in biotest
%, OECD 301, 28d



A novel machine learning model accurately predicts the biodegradation of polymers in different end-of-life environments.

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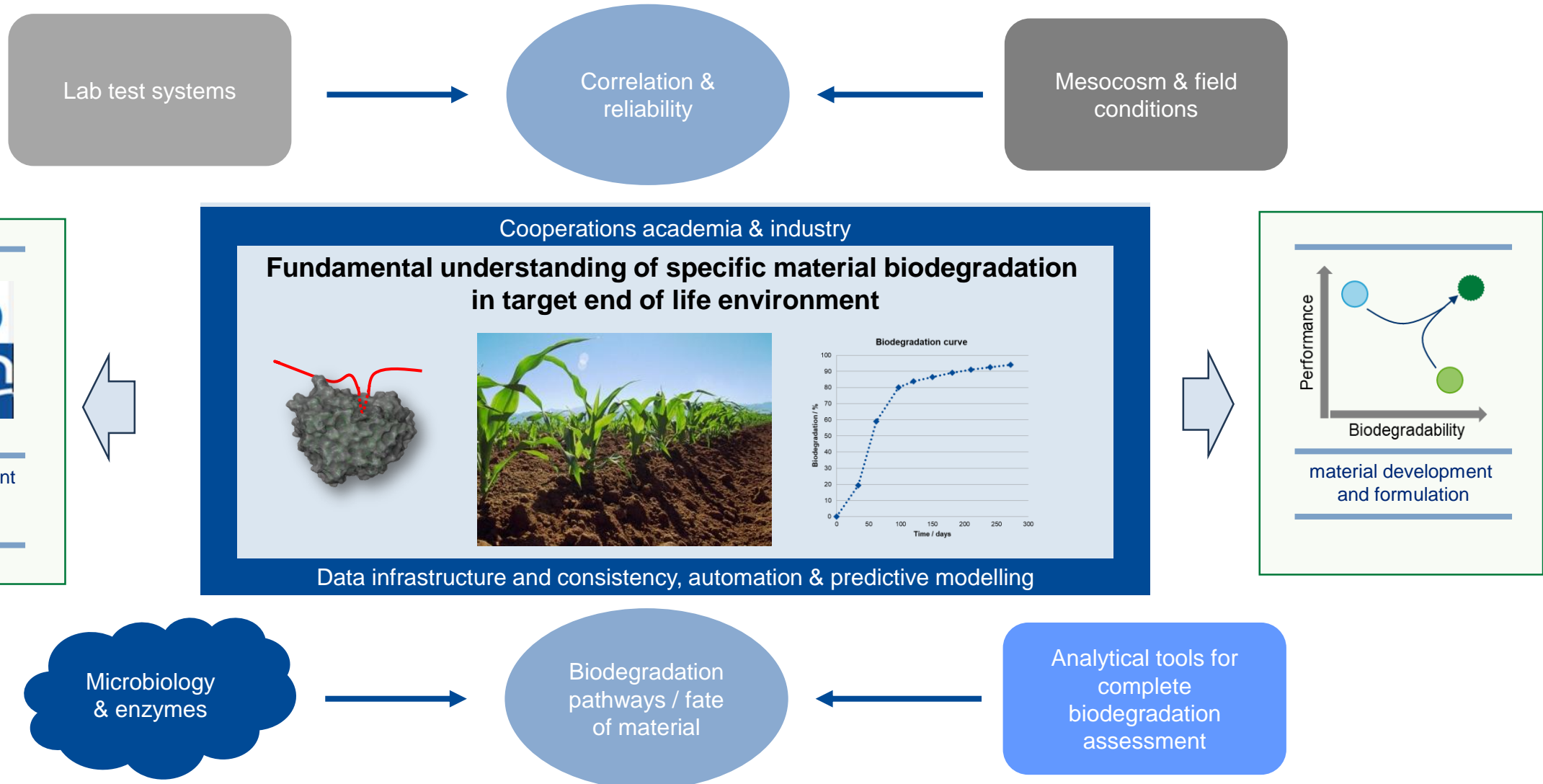
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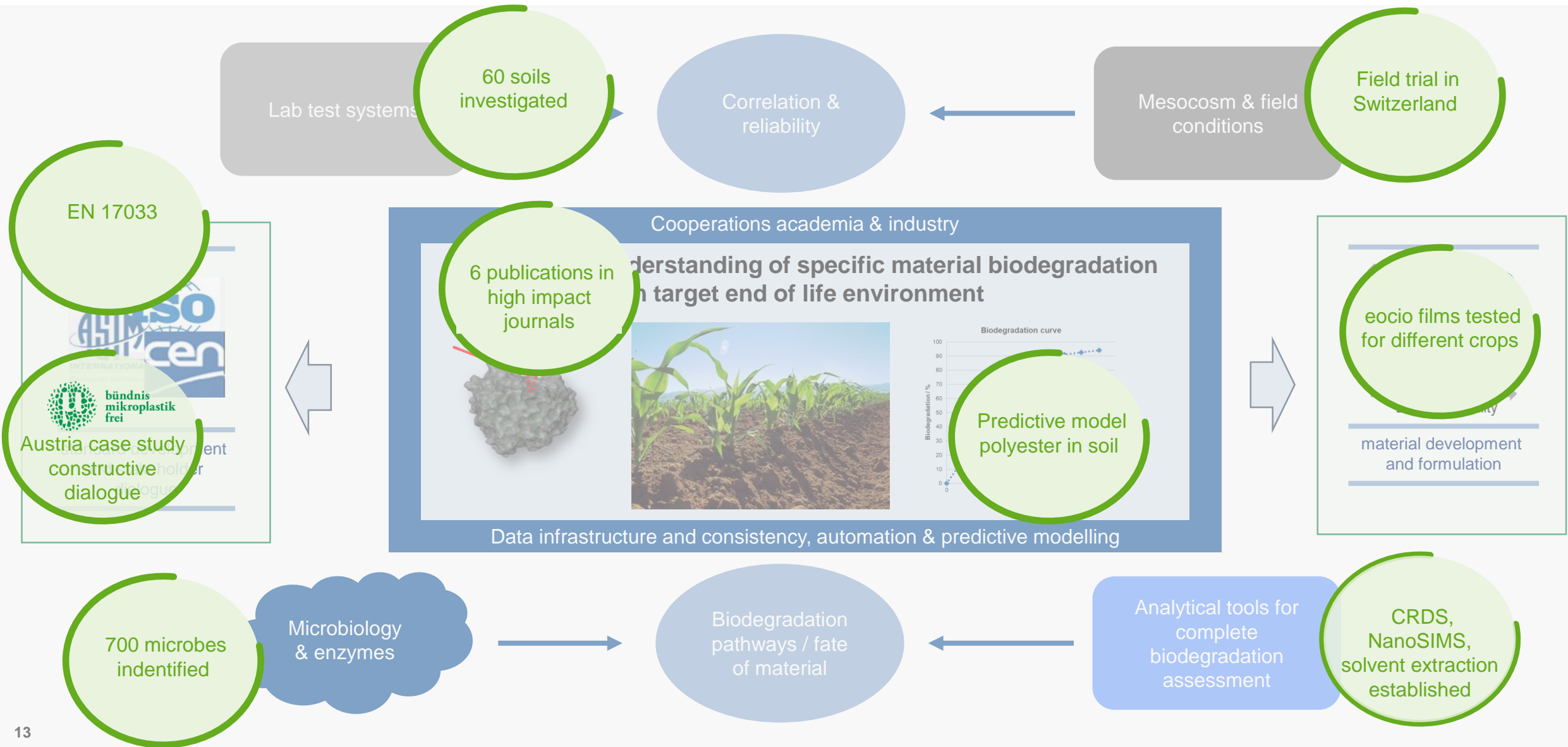
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We create chemistry